

User manual Mechanical rod stirrer AM 40-D Pro

Safety instructions

<u> </u>	 Read the instructions carefully before use Make sure that only qualified personnel use this tool Do not heat easily flammable or highly volatile substances
<u></u>	Before use, make sure that the instrument is connected to an earthed socket

- During work, staff must prevent risks of:
 - Splashing and / or evaporation of liquids;
 - Emission of toxic or combustible gases.
- Place the instrument in a suitable area, on a stable, clean, non-slip, dry and fireproof surface;
- Do not use the instrument in explosive atmospheres, containing dangerous substances or under water;
- Gradually increase the stirring speed;
- The set heating temperature must always be at least 25 ° C lower than the combustion temperature of the heated substance used;
- Pay close attention to the risks due to:
 - Flammable materials or samples with low boiling temperature;
 - Excessive filling of samples;
 - Unsafe and / or unsuitable containers for heating;
- Use any pathogenic samples only in closed containers;
- Check that the instrument and accessories are in optimal condition before use. Never use damaged components. Optimal safety and operation are guaranteed only if the instrument and accessories described are in order. The accessories must also be firmly connected to the device;
- The instrument can be disconnected by disconnecting it from the power supply or by disconnecting the cable;
- The operating voltage indicated on the instrument label must correspond to that of the network to which it is connected:
- Make sure that the power cable does not touch the heating plate;
- The tool can only be opened by specialized technicians;
- Keep the instrument away from electromagnetic fields;
- Respect the minimum distance between the device and between the device and the wall (minimum 10 cm).

Assembly of accessories

Attachment of the agitator to the rod

The stand must be mounted according to the instructions below. Adjust the height of the main unit and the distance from the support rod by turning the locking device. The anti-slip protection ring can be positioned at will along the rod.

Installation of the accessory

Insert the accessory shaft into the spindle and adjust the stirring depth of the blade in the container. Turn the spindle with your fingers to fix the blade, and then tighten the spindle by turning the spindle key clockwise and evenly.

Note:

- 1. The rod stirrer is a tool that can work at high speed. The system, therefore, it is necessary to properly lock the various components, to avoid any accidental movement of the main unit or damage to people or things.
- 2. The support rod is a stirrer support device. The components attached to it must therefore be firmly anchored to it to avoid any accidental movement of the main unit or damage to people or things.



Controls and lights



Controls	Description
Speed adjustment knob	Set the desired rotation speed. The stirring function is
	activated / deactivated by pressing the knob
LCD display	The LCD display shows the actual values and parameters
	set
Torque / speed led	The LED turns yellow or green when the motor speed /
	torque value appears on the display respectively.
Power on / overload led	The LED can take on the color Green or Red. When the
	instrument is on and in normal state, the LED is green,
	while it is red when overload protection is activated.
	When the torque reaches the limit value, the overload
	protection function is activated. At the same time, the
	light protection light flashes and the system stops.
Mode button	It allows you to alternately view speed and motor torque.
	The display shows the current speed value when the
	instrument is shaking. By pressing the "MODE" key, the
	current motor torque value is displayed.
Spindle	For fixing the accessory
Through hole	Through hole for the passage of the accessory rod
On / off button	Switches the instrument on and off



Display



Switching on the instrument

- Place the agitator on a stable surface and connect the power cable.
- Switch on the instrument.
- The instrument starts a short self-diagnosis process.
- When the initialisation is finished, the "set" icon is displayed and at the same time the value setting area flashes to indicate the possibility of setting the speed value.
- Turn the SPEED knob to set the stirring speed.
- Pressing the SPEED knob the LCD display stops flashing and the instrument starts to shake.
- Press the speed knob again, the LCD display flashes and the parameters can be changed again.

Overload protection

The rod agitator operates continuously, therefore in the event that the liquid to be stirred becomes too viscous, i.e. an overload occurs, the motor power is automatically regulated electronically. When the "torque limit" value is reached, the overload protection function is started and at the same time the red LED starts flashing to indicate a small overload.La protezione contro il sovraccarico interviene nei seguenti casi:

- When the value of the set speed is not suitable for the current average viscosity;
- When the crankshaft is braked / blocked.

Malfunctions

- The instrument does not start when the stirring function is started.
 - Check that the power cable is connected.
- The speed does not reach the set value
 - o The set speed value is not sufficient for the viscosity level of the stirred liquid
- The agitation suddenly stops
 - The overload protection light turns red, the display shows "Er 03", indicating that the current fault is "overload protection".
 - The overload protection light turns red, the display area shows "Er 04", indicating that the current fault is "motor protection".



Cleaning and maintenance

- Proper maintenance of the instrument guarantees its good condition and extends its life;
- Disconnect the power supply cable during cleaning;
- During cleaning, be careful not to spray the detergent inside the instrument;
- Use only non-aggressive detergents that do not contain corrosive substances;
- Before proceeding with cleaning or with any decontamination, the user must ensure that the method adopted does not damage the instrument;
- Wear appropriate protections when cleaning with chemicals;
- If the instrument is to be sent to technical assistance, it is necessary to provide for proper cleaning and possible decontamination by pathogens of the same. It is also advisable to put the instrument back in its initial packaging to send it to the repair service.

Reference standards

The instrument was built in compliance with the following safety regulations: *EN 61010-1*

UL 3101-1

CAN/CSA C22.2(1010-1) EN 61010-2-10

The instrument has been manufactured in compliance with the following EMC standards: *EN 61326-1*

European guidelines:

EMC-guidelines: 89/336/EWG Machine guidelines: 73/023/EWG

Technical features

Maximum amount of stirring (water)40 litersAbsorbed power120 WPower supplied100 WVoltage100 - 240 VFrequency50/60 HzConsumption130 WSpeed range50 - 2200 rpmDisplay typeLCDDisplay speed accuracy±1 rpmMaximum torque60 NcmOverload protectionFlashing led, auto stopMotor protectionFlashing led, auto stopMaximum viscosity50000 mPasSpindle diameter range0,5 - 13 mmDimensions (L x W x H)220 x 186 x 83 mmWeight2,8 kgProtection class DIN / EN60529IP42Working temperature5 - 40 °C	recillical reacures	
Power supplied 100 W Voltage 100 – 240 V Frequency 50/60 Hz Consumption 130 W Speed range 50 – 2200 rpm Display type LCD Display speed accuracy ±1 rpm Maximum torque 60 Ncm Overload protection Flashing led, auto stop Motor protection Flashing led, auto stop Maximum viscosity 50000 mPas Spindle diameter range 0,5 – 13 mm Dimensions (L x W x H) 220 x 186 x 83 mm Weight 2,8 kg Protection class DIN / EN60529 IP42	Maximum amount of stirring (water)	40 liters
Voltage 100 – 240 V Frequency 50/60 Hz Consumption 130 W Speed range 50 – 2200 rpm Display type LCD Display speed accuracy ±1 rpm Maximum torque 60 Ncm Overload protection Flashing led, auto stop Motor protection Flashing led, auto stop Maximum viscosity 50000 mPas Spindle diameter range 0,5 – 13 mm Dimensions (L x W x H) 220 x 186 x 83 mm Weight 2,8 kg Protection class DIN / EN60529 IP42	Absorbed power	120 W
Frequency 50/60 Hz Consumption 130 W Speed range 50 – 2200 rpm Display type LCD Display speed accuracy ±1 rpm Maximum torque 60 Ncm Overload protection Flashing led, auto stop Motor protection Flashing led, auto stop Maximum viscosity 50000 mPas Spindle diameter range 0,5 – 13 mm Dimensions (L x W x H) 220 x 186 x 83 mm Weight 2,8 kg Protection class DIN / EN60529 IP42	Power supplied	100 W
Consumption 130 W Speed range 50 – 2200 rpm Display type LCD Display speed accuracy ±1 rpm Maximum torque 60 Ncm Overload protection Flashing led, auto stop Motor protection Flashing led, auto stop Maximum viscosity 50000 mPas Spindle diameter range 0,5 – 13 mm Dimensions (L x W x H) 220 x 186 x 83 mm Weight 2,8 kg Protection class DIN / EN60529 IP42	Voltage	100 – 240 V
Speed range Display type LCD Display speed accuracy ±1 rpm Maximum torque 60 Ncm Overload protection Motor protection Flashing led, auto stop Maximum viscosity Spindle diameter range Dimensions (L x W x H) Weight Protection class DIN / EN60529 50 - 2200 rpm 50 - 2200 rpm 50 - 2200 rpm 50 - 2200 rpm 50 Ncm 60 Ncm Flashing led, auto stop 50000 mPas 50000 mPas 220 x 186 x 83 mm 220 x 186 x 83 mm	Frequency	50/60 Hz
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Display speed accuracy Maximum torque 60 Ncm Overload protection Flashing led, auto stop Motor protection Maximum viscosity Spindle diameter range Dimensions (L x W x H) Weight Protection class DIN / EN60529 ±1 rpm 60 Ncm Flashing led, auto stop Flashing led, auto stop 50000 mPas 200 x 186 x 83 mm 2,8 kg Protection class DIN / EN60529	Speed range	50 – 2200 rpm
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Motor protectionFlashing led, auto stopMaximum viscosity50000 mPasSpindle diameter range0,5 – 13 mmDimensions (L x W x H)220 x 186 x 83 mmWeight2,8 kgProtection class DIN / EN60529IP42	Maximum torque	60 Ncm
Maximum viscosity 50000 mPas Spindle diameter range 0,5 – 13 mm Dimensions (L x W x H) 220 x 186 x 83 mm Weight 2,8 kg Protection class DIN / EN60529 IP42	Overload protection	Flashing led, auto stop
Spindle diameter range 0,5 – 13 mm Dimensions (L x W x H) 220 x 186 x 83 mm Weight 2,8 kg Protection class DIN / EN60529 IP42	Motor protection	Flashing led, auto stop
Dimensions (L x W x H) 220 x 186 x 83 mm Weight 2,8 kg Protection class DIN / EN60529 IP42	Maximum viscosity	50000 mPas
Weight 2,8 kg Protection class DIN / EN60529 IP42	Spindle diameter range	0,5 – 13 mm
Protection class DIN / EN60529 IP42	Dimensions (L x W x H)	220 x 186 x 83 mm
	Weight	2,8 kg
Working temperature 5 – 40 °C	Protection class DIN / EN60529	IP42
	Working temperature	5 – 40 °C
Permissible relative humidity 80%	Permissible relative humidity	80%
RS232 interface Yes	RS232 interface	Yes



Disposal of electronic devices



Electrical and electronic equipment marked with this symbol cannot be disposed of in public landfills. In accordance with EU directive 2002/96 / EC, European users of electrical and electronic equipment have the option of returning the used equipment to the Distributor or Manufacturer when purchasing a new one. Abusive disposal of electrical and electronic equipment is punished with a pecuniary administrative sanction.